

## Marine Hatch Installation

We can supply everything you need to install a marine hatch:

- Blue or green masking tape
- Isopropyl alcohol to degrease the contact surfaces
- 1 roll of 6x9 dam rubber
- 1 tube of Fixtech MSP15 sealer

To install:

1. Use isopropyl alcohol on a clean cloth to wipe the area around the hole where the hatch will fit. Plus an additional 20 mm so you clean where the masking tape will go as well.
2. Use isopropyl alcohol to wipe the back of the hatch flange.
3. Drop the hatch in the hole to make sure it fits.
4. While it's in the hole use green or blue low tack masking tape to mask the deck about 2mm from the edge of the hatch.
5. Mask around the hatch about 2 mm from the edge.
6. Remove the hatch.
7. Apply the dam rubber to the deck on the edge of the hole. This will space the hatch off the deck by the thickness of the dam rubber to make sure there is an even amount of sealer between the deck and the hatch...
8. Cut a "V" in the nozzle of the sealer so that when you pump it out the height of the sealer is 5 mm taller than the dam rubber.
9. Apply a generous bead of sealer to the deck between the dam rubber and the masking tape.
10. Drop the hatch back in the hole.
11. Push it down so it touches the dam rubber.
12. Run your finger around the edge and remove excess sealer. Keep going until you see the edge of the masking tape all round. To make a smooth edge you can put a small amount of soapy water on the sealer when you cover it with your finger...
13. Pull the tape off by peeling it back on it self.

All done!

